Preliminary Amendment (Section 1.173B)

Reissue of U.S. Patent No. 6,312,494

U.S. Appln No. 09/610,476

AMENDMENTS TO THE SPECIFICATION

Please delete the present Abstract of the Disclosure and replace it with the following

new Abstract of the Disclosure.

A thin arc segment magnet made of [a] an R-T-B based, rare earth sintered magnet

substantially comprising 28-33 weight % of R and 0.8-1.5 weight % of B, the balance being

substantially [Fe] T, wherein R is at least one rare earth element including Y, and T is Fe or Fe

and Co, which has an oxygen content of 0.3 weight % or less, a density of 7.56 g/cm³ or more, a

coercivity iHc of 1.1 MA/m (14 kOe) or more at room temperature, and an orientation $Br/4\pi I_{max}$

of 96% or more in an anisotropy-providing direction at room temperature can be produced by

using a slurry mixture formed by introducing fine alloy powder of the above composition into a

mixture liquid comprising 99.7-99.99 parts by weight of a mineral oil, a synthetic oil or a

vegetable oil and 0.01-0.3 parts by weight of a nonionic surfactant and/or an anionic surfactant.

In column 3, please delete the first paragraph and replace it with the following

paragraph:

The thin arc segment magnet having a thickness of 1-4 mm according to one embodiment

of the present invention is made of [a] an R-T-B based, rare earth sintered magnet having a main

component composition comprising 28-33 weight % of R and 0.8-1.5 weight % of B, the balance

being substantially [Fe] T, wherein R is at least one rare earth element including Y, and T is Fe

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or Fe and Co, the arc segment magnet having an oxygen content of 0.3 weight % or less based on

the total weight of the magnet, a density of 7.56 g/cm³ or more, a coercivity iHc of 1.1 MA/m

(14 kOe) or more at room temperature, and an orientation $Br/4\pi I_{max}$ of 96% or more in an

anisotropy-providing direction at room temperature.

In column 3, please delete the third paragraph and replace it with the following

paragraph:

The radially anisotropic arc segment magnet having an inner diameter of 100 mm or less

according to another embodiment of the present invention is made of [a] an R-T-B based, rare

earth sintered magnet having a main component composition comprising 28-33 weight % of R

and 0.8-1.5 weight % of B, the balance being substantially [Fe] T, wherein R is at least one rare

earth element including Y, and T is Fe or Fe and Co, the arc segment magnet having an oxygen

content of 0.3 weight % or less based on the total weight of the magnet, a density of 7.56 g/cm³

or more, a coercivity iHc of 1.1 MA/m (14 kOe) or more at room temperature, and an orientation

 $[Br///(Br//+Br\perp)] \times 100$ (%) of 85.5% or more at room temperature, the orientation being

defined by a residual magnetic flux density Br// in a radial direction and a residual magnetic flux

density Br⊥ in an axial direction perpendicular to the radial direction.

In column 3, please delete the fifth paragraph and replace it with the following

paragraph:

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The radially anisotropic ring magnet having an inner diameter of 100 mm or less

according to a further embodiment of the present invention is made of [a] an R-T-B based, rare

earth sintered magnet having a main component composition comprising 28-33 weight % of R

and 0.8-1.5 weight % of B, the balance being substantially [Fe] T, wherein R is at least one rare

earth element including Y, and T is Fe or Fe and Co, the ring magnet having an oxygen content

of 0.3 weight % or less based on the total weight of the magnet, a density of 7.56 g/cm³ or more,

a coercivity iHc of 1.1 MA/m (14 kOe) or more at room temperature, and an orientation [Br///

 $(Br// + Br\perp)$] x 100 (%) of 85.5% or more at room temperature, the orientation being defined by

a residual magnetic flux density Br// in a radial direction and a residual magnetic flux density

Br⊥ in an axial direction perpendicular to the radial direction. The ring magnet preferably has

portions bonded by sintering.

In columns 3 and 4, please replace the paragraph bridging columns 3 and 4 with the

following paragraph:

The method for producing [a] an R-T-B based, rare earth sintered magnet according to

the present invention comprises the steps of finely pulverizing an alloy for the R-T-B based, rare

earth sintered magnet to an average particle size of 1-10 µm in a non-oxidizing atmosphere;

introducing the resultant fine powder into a mixture liquid comprising 99.7-99.99 parts by

weight of at least one oil selected from the group consisting of a mineral oil, a synthetic oil and a

vegetable oil and 0.01-0.3 parts by weight of a nonionic surfactant and/or an anionic surfactant;

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subjecting the resultant slurry mixture to molding in a magnetic field; and carrying out oil

removal, sintering and heat treatment in this order. The R-T-B based, rare earth sintered magnet

preferably has a main phase composed of an R₂T₁₄B intermetallic compound, wherein R is at

least one rare earth element including Y, and T is Fe or Fe and Co. The molding in a magnetic

field is preferably compression molding, and the compressed green body preferably has a density

distribution of 4.3-4.7 g/cm³.

In column 4, please replace the last paragraph with the following paragraph:

(A) First R₂T₁₄B-type, sintered magnet

The preferred composition of the first R₂T₁₄B-type, sintered magnet comprises 28-33

weight % of R and 0.8-1.5 weight % of B, the balance being substantially [Fe] T, wherein R is at

least one rare earth element including Y, and T is Fe or Fe and Co.

In columns 5 and 6, please replace the paragraph bridging columns 5 and 6 with the

following paragraph:

(B) Second $R_2T_{14}B$ -type, sintered magnet

The preferred composition of the second R₂T₁₄B-type, sintered magnet comprises 28-33

weight % of R, 0.8-1.5 weight % of B, and 0.6 weight % of M₁, the balance being substantially

[Fe] T, wherein R and T are the same as in the first R₂T₁₄B-type, sintered magnet, and M₁ is at

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least one selected from the group consisting of Nb, Mo, W, V, Ta, Cr, Ti, Zr and Hf. Because

the second R₂T₁₄B-type, sintered magnet is the same as the first R₂T₁₄B-type, sintered magnet

except for M_1 , explanation will be made only on M_1 here.

In column 6, please replace the second full paragraph with the following paragraph:

(C) Third $R_2T_{14}B$ -type, sintered magnet

The preferred composition of the third $R_2T_{14}B$ -type, sintered magnet comprises 28-33

weight % of R, 0.8-1.5 weight % of B, 0.6 weight % of M_1 , and 0.01-0.4 weight % of M_2 , the

balance being substantially [Fe] \underline{T} , wherein R, T and M₁ are the same as in the second R₂T₁₄B-

type, sintered magnet, and M₂ is at least one selected from the group consisting of Al, Ga and

Cu. Because the third R₂T₁₄B-type, sintered magnet is the same as the second R₂T₁₄B-type,

sintered magnet except for M₂, explanation will be made only on M₂ here.

In column 7, please replace the sixth full paragraph with the following paragraph:

The method for producing [a] an R-T-B based, rare earth sintered magnet according to

the present invention comprises the steps of finely pulverizing an alloy for the rare earth sintered

magnet to an average particle size of 1-10 µm in a non-oxidizing atmosphere; introducing the

resultant fine powder into a mixture liquid comprising 99.7-99.99 parts by weight of at least one

oil selected from the group consisting of a mineral oil, a synthetic oil and a vegetable oil and

0.01-0.3 parts by weight of a nonionic surfactant and/or an anionic surfactant; subjecting the

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resultant slurry mixture to molding in a magnetic field; and carrying out oil removal, sintering and heat treatment in this order.